





The Manufacturer's Zero Waste will feature an agenda that helps manufacturers and other large generators learn and navigate the path away from dependence on landfill disposal. Attendees will also have access to recycling professionals attending the CRA conference and an exhibit hall with recycling, composting, and other diversion services vendors.

#### Who should attend the Manufacturer's Zero Waste Conference:

- Manufacturing companies and their suppliers pursuing or committed to zero waste to landfill (ZWTL)
- Large commercial and institutional waste generators interested in ZWTL
- Service providers who help reduce, recycle, compost, or otherwise divert materials from landfill disposal
- Government agencies and consulting firms providing assistance to ZWTL companies
- Economic development agencies, chamber of commerce staff, and other business professionals who want to learn more about the growing ZWTL trend.

#### **Conference Agenda**

TUESDAY, MARCH 22		
8:00am – 5:00pm	Registration Desk Open	
8:30 – 10:30pm	WORKSHOP: Zero Waste to Landfill 101	E&F
10:30 – 11:00am	Break	Concourse
11:00am – 12:30pm	ZW SESSION I: Environmental Leadership Through Zero Waste	E&F
12:30 – 1:30pm	Lunch in Concourse Area	Concourse
1:30am – 2:45pm	ZW SESSION II: Practical Approaches That Work	E&F
2:45 – 3:00pm	Break	Concourse
3:00 – 4:30pm	Zero Waste Flea Market	E&F
4:30 – 6:30pm	Grand Opening Reception in Exhibit Hall	Exhibit Hall

	WEDNESDAY, MARCH 23	
8:00am – 5:00pm	Registration Desk Open	
8:00am – 6:30pm	Exhibit Hall Open	Exhibit Hall
8:00 – 9:00am	Breakfast	Exhibit Hall
9:00 – 10:00am	JOINT GENERAL SESSION: Paths to Sustainability – Corporate Leadership in Zero Waste and Recycling	ABC
10:00 – 10:30am	Break	Exhibit Hall
10:30 – 11:30am	ZW SESSION III: Reduce & Reuse Before Recycling	E&F
11:30am – 12:00	ZW SESSION IV: Navigating Waste-to-Energy Choices	E&F
12:00 – 1:30pm	Lunch	Exhibit Hall
1:30 – 3:00pm	ZW SESSION V: Going for the Last Few Percent!	E&F
3:00 – 3:15pm	Conference Wrap-Up	

# ZERO WASTE SESSIONS TUESDAY, MARCH 22

#### 8:30 - 10:30am

#### **WORKSHOP: Zero Waste to Landfill 101**

Business and industrial participants will learn the basics of launching and running a Zero Waste-to-Landfill program at their facilities. In an interactive and training-paced environment, peer presenters will cover topics of getting started, green teams, dumpster dives, tracking progress, and cost-effective approaches. Technical assistance presenters will share a number of valuable tools, resources, and examples to empower attendees to successfully develop their own ZWTL initiatives.

MODERATOR: Davy Conners, North Carolina Division of Environmental Assistance and Customer Service

SPEAKERS: Angela Barger, NC Div of Environmental Assistance and Customer Service; Stacey Washington, SC Dept of Health and Environmental Control; Jan Foster, Waste Reduction Partners; Sandra Carter, Daimler Trucks North America; Ryan Pennington, Daimler Trucks North America

#### 11:00am - 12:30pm

# ZW SESSION I: Environmental Leadership Through Zero Waste

NCDEQ Secretary Donald van der Vaart will open the conference expressing the importance of environmental leadership taken by the corporations in attendance. Welcoming remarks will be provided by John Loyack with Economic Development Partnership of North Carolina. Hear the inspirational journey of sustainability from a major global manufacturer and its zero waste-to-landfill achievements. Kate Bachman, Editor of the Sustainable Manufacturers Network, will share national perspectives on zero waste trends, definitions of zero waste and certifications, and inspiring stories and goals of spotlighted manufacturers.

MODERATOR: Terry Albrecht, North Carolina Division of Environmental Assistance and Customer Service

SPEAKERS: John Loyack, Economic Development Partners of North Carolina; Kate Bachman, Sustainable Manufacturers Network; John Janes, Building Construction Products & Ag, Caterpillar, Inc.

#### 1:30 - 2:45pm

### ZW SESSION II: Practical Approaches That Work

Hear the perspectives of North and South Carolina manufacturers on the cornerstones of their zero waste-to-landfill programs. What were the key steps in establishing vendor partnerships, rallying internal support through dumpster dives and waste assessments? How does proper program design, material collection, and employee engagement assure successful ZWTL programs? Learn about these approaches and pose your own questions to the speakers in this interactive session.

MODERATOR: **Stacey Washington**, South Carolina Department of Health and Environmental Control

SPEAKERS: Dan Frisbee, PRC Industries; Grover DeHart, Borg Warner Thermal Systems; Diana Joyner, Westinghouse

#### 3:00 - 4:30pm

#### Zero Waste Flea Market

Participate in the Zero Waste Flea Market, a "reverse trade show" session where manufacturers have the opportunity to exhibit by-product materials (waste) to recycling vendors. Manufacturers are encouraged to bring information on their most challenging waste stream, as well as information on all their discards collectively. Participants will have an opportunity to discuss these materials with specialty vendors and potentially identify options to divert those materials from the landfill or waste-to-energy facilities. You should pre-register for this session and receive instructions on how to participate from Jamie Ragan at jamie.ragan@ncdenr.gov or 919-707-8141.

MODERATOR: Jamie Ragan, North Carolina Division of Environmental Assistance and Customer Service

#### Ready to join us for the Flea Market?

Contact Jamie Ragan with NC DEACS to sign up at 919-707-8141 or jamie.ragan@ncdenr.gov.

# ZERO WASTE SESSIONS WEDNESDAY, MARCH 23

#### 9:00 - 10:00am

#### JOINT GENERAL SESSION: Paths to Sustainability – Corporate Leadership in Zero Waste and Recycling

Global companies with a footprint in the Carolinas are demonstrating progress toward sustainability. In this joint conference session, get to know two brand-name companies committed to zero waste in their facilities, working to improve recycling, and reducing the environmental impacts of packaging and products. This session will combine the Manufacturers Zero Waste and CRA Conference audiences to enhance our mutual education and recognize our shared interest in corporate environmental leadership.

MODERATOR: **Scott Mouw**, North Carolina Division of Environmental Assistance and Customer Service

SPEAKERS: Julie Zaniewski, Unilever, North America; Greer Tidwell, Bridgestone Americas

#### 10:30am - 11:30pm

## ZW SESSION III: Reduce, Reuse - Before Recycling

A high priority for all manufacturers is to reduce waste at the source. Learn how these peer manufacturers are addressing the redesign and reuse of product and in-process packaging and dunnage. Hear how businesses have transitioned the deployment of more efficient material handling and transport systems. Presenters also will address other successful material and chemical reuse strategies.

MODERATOR: Angela Barger, North Carolina Division of Environmental Assistance and Customer Service

SPEAKERS: Wes Westbrooks, BMW Manufacturing Company; Jodie Fleming, Timken Company; Jane Woodall, EMC Corporation

#### 11:30am - 12:00pm

#### ZW SESSION IV: Navigating Waste-to-Energy Choices

A major manufacturer will share its approach to selecting Waste-to-Energy solutions for residual wastestreams that have no recycling outlets. Learn how to identify, review, screen, and select a waste-to-energy service provide that meets your needs.

SPEAKER: Matt Campanaro, Kimberly-Clark

#### 1:30 - 3:00pm

### **ZW SESSION V: Going for Last Few Percent**

This dynamic and interactive session will address managing challenging, non-routine, and unique situations which make recycling solutions difficult. Hear how diverse businesses have handled organics recycling, planned for new constructions projects, deployed new technologies and procedures for recycling foams and films, and collaborated to attract vendors to service rural sites. Take home ideas to tackle the remaining challenges of your ZWTL program.

MODERATOR: Jan Foster, Waste Reduction Partners

SPEAKERS: Chay Bennett, Honda of South Carolina Mfg., Inc.; Samuel Vedder, Grifols Therapeutics, Inc.; Scott Fister, Caterpillar, Inc. Building Construction Projects; Dan Stone, Leggett & Platt - High Point Furniture

#### **Conference Presenters**

Presenters include business leaders from the following companies and organizations.

- Bridgestone Americas
- Borg Warner
- Caterpillar
- Daimler Trucks North America
- Grifols Therapeutics
- Honda

- BMW Manufacturing Co.
- Kimberly Clark
- Leggett and Platt
- N.C. Department of Environmental Quality
- PRC
- S.C. Department of Commerce
- S.C. Department of Health and Environmental Control
- Timken Company
- Unilever North America
- Waste Reduction Partners
- Westinghouse
- And More!



# KEYNOTE SPEAKERS WEDNESDAY, MARCH 23



9:00 - 10:00am



#### Julie Zaniewski...

is the global R&D packaging sustainability manager for Unilever. In her role, Julie focuses on driving programs to reduce waste through packaging design, emerging technologies, end-of-life recycling and recovery initiatives. She is actively involved in several industry groups, including the Association of Postconsumer Plastics Recyclers, the advisory panel for The Closed Loop Fund and the Executive Committee for the Sustainable Packaging Coalition.



#### Greer Tidwell...

serves as Director of Environmental Management for Bridgestone Americas Manufacturing Group (Bridgestone), where he leads environmental performance, compliance, and reputation progress for the company's North and Central American facilities. Greer has overseen initiatives that contribute to the company's leadership in environmental sustainability, including the ISO14001 certification of all of the company's tire manufacturing facilities. Tidwell actively serves on the Board of the National River Network and the Friends of Radnor Lake State Park, and has served as Chair of the Tennessee Air Pollution Control Board and as President of the Tennessee Conservation League. Tidwell has engineering degrees from Baylor University and Tennessee Technological University, and earned a Juris Doctorate from Vanderbilt University

#### Manufacturers Zero Waste Sponsor



#### **About the Organizers**

The CRA is proud to co-host the 2016 Manufacturers Zero Waste Conference working in conjunction with the N.C. Department of Environmental Quality, the S.C. Department for Commerce and S.C. Department of Health and Environmental Control.









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#### Zimmer America Recycling Solutions

LLC) ..... Booth 321

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after-sales service, spare parts.

Carole Freeman GEEP, Inc (Global Electric Electronics Processing) Booth 618

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United States and Costa Rica. divert waste from landfill. GEEP has locations across Canada, the electronics, and safe and responsible recycling of electronics to reuse of electronics, recovery of natural resources from obsolete recycling. GEEP is committed to enabling the safe and secure in electronic asset management and end-of-life electronics

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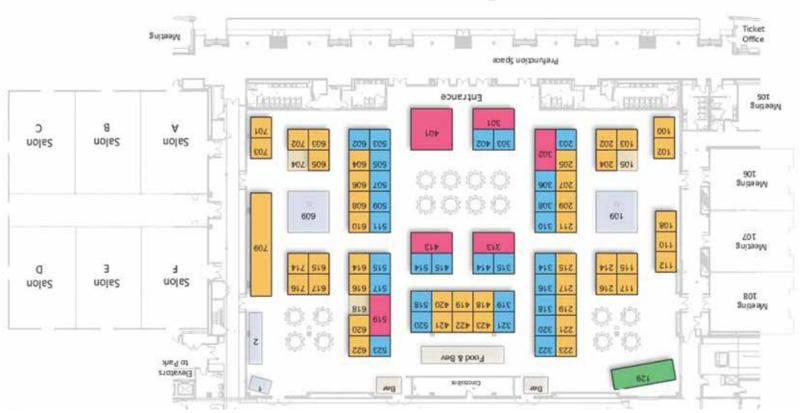
#### WEIMA America, Inc. .... Booth 423

Dale Walker

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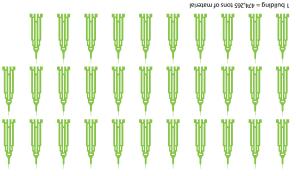
customers since 1970. efficient, innovative, cost-effective solid waste solutions for our commercial and industrial service locations. We have provided and 8 landfills serving more than 836,000 municipal, residential, 72 county convenience drop-off centers, 12 recycling facilities of 37 collection operations, 23 transfer stations, approximately Kentucky, Delaware and Georgia. Our principal operations consist Morth Carolina, South Carolina, Virginia, Tennessee, Maryland, commercial, industrial and residential customer locations in waste collection, transfer, disposal and recycling services to solid waste service and recycling company. We provide solid Waste Industries, LLC is a regional, vertically integrated

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the Southeast. can access our member directory and connect to other leaders in content and tools are available for everyone to enjoy, members of state economies through recycling. While some of SERDC's believes improvements in supply will lead to a strengthening

#### Southeastern Agency Group Inc. . . . . . . Booth 421

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wiping cloths Waste minimization by cleaning and reusing absorbents and

#### Toter/Wastequip ..... Booth 209

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Rusty Smith

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#### Debbie Langley Smith Gardner Inc ..... Booth 420

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- proposed to better understand the most effective way to increase • Evaluations of material recovery facilities, either existing or
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#### Sonoco Recycling, LLC ..... Booth 4001

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#### Southeast Recycling Development Council ..... Booth 714

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the growing manufacturing demand in the region. SERDC improving material capture in both quantity and quality to supply of industry and public sector representatives committed to

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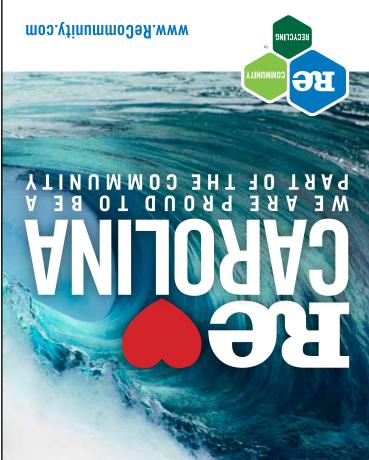
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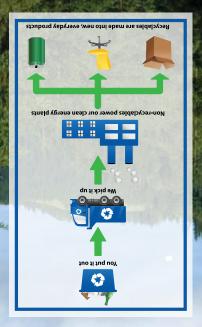
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generations. Please visit: recycle.prattindustries.com environmental impact by preserving natural resources for future recyclables previously landfilled, all the while, minimizing the recycling, create cost savings and a revenue stream for valuable recycling solutions for their customers that maximize waste and packaging solutions. Their mission is to create sustainable collected in the production of its 100% recycled content paper with 16 recycling facilities. Pratt utilizes the paper products packaging company. Pratt Recycling is a full service recycler

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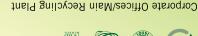
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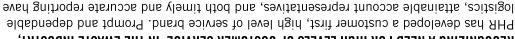
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#### NC DEACS ..... Booth 519

Tom Rhodes 919-707-8140 • tom.rhodes@ncdenr.gov

The NC Division of Environmental Assistance and Customer Service provides technical and financial assistance to improve community recycling programs, expand recycling businesses, and increase the recovery of discarded materials.

#### NC SWANA ..... Booth 117

Jan McHargue 336-747-7310 • janm@cityofws.org

SWANA (Solid Waste Association of North America) is a non-profit, educational organization serving individuals and communities responsible for the management and operation of municipal solid waste management systems. As an international association dedicated to the advancement of professionalism in the field, SWANA offers workshops, training programs, technical

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#### MODRoto Booth 604

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> Several projects will be displayed, including the CRA prevent and remove marine debris. a significant role, and what we are doing here in our region to solid waste infrastructure and consumer waste reduction plays

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#### McGill Environmental Systems of MC, Inc. .... Booth 701

Katherine Sullivan

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over 550 turnkey racinities in partnership with reading wirk s in Aorth America and Morthern Europe.

Marine Debris: A Global Crisis
with Local Solutions ..... Booth 105

910-989-2107 • Lisa\_Rider@onslowcountync.gov Lisa Rider, Onslow County Solid Waste Assistant Director,

MC Marine Debris Symposium Coordinator, eXXpedition Amazon Crew, Plastic Ocean Project President, former CRA Board member, and Recycler of the Year 2011 will be on hand to present current marine debris issues on a global scale, how



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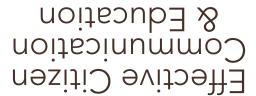


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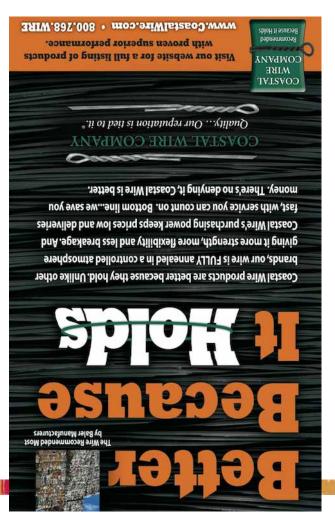
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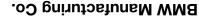
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# 2016 Annual Auction

#### Moon - 5:30pm **MEDNESDAY, MARCH 23**

Carolinas. and waste reduction throughout the conserve resources by advancing recycling auction to support the CRA's mission: to that event, we will be holding a fundraising 21-24, 2016 in Wilmington, NC. As a part of Conference and Trade Show from March CRA will be holding its 26th Annual

The CRA accomplishes this in the following

their businesses and communities. technologies and programs that will benefit as well as educating members on new skills of recycling professionals and experts, Conference to spread the knowledge and networking meetings, and the Annual Education: CRA uses workshops,

reduction methods. improvement in recycling and waste beyond, to achieve sustainable community alliances throughout the Carolinas and develops broad-based community Public-Private Partnerships: CRA

increase the impact of our efforts. the reach of our educational activities and Board Members and Councils, we extend Board and Council Action: By engaging

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#### **MEDNESDAY, MARCH 23**

1:30 - 3:00pm

Are you burmed that you had to choose between the Education and Outreach session and the MRF Panel, but darn it, you just can't be in two places at once? Do you want to ask an expert a tough question that's been eating away at you? If you answered yes to either of these questions, then this is the session for you. Conversation Café will allow you to hear some of the topics you might have missed during the sessions as well as completely new hot topics! Attendees will gather in the same room and enjoy an energetic, vibrant and highly informative networking event (with the help of plenty of coffee). There are 12 carefully chosen "hot topics", each assigned to 12 tables, with room for 10 attendees at each table. You will enjoy 15 minutes at the table of your choosing, which will be hosted by two experts on that topic. Attendees will be asked to switch to a new table after 15 minutes, for a total of 4 different table visits. Table hosts will facilitate dialogue and answer questions, letting the unique combination of guests of each table steer the conversation. It's kind of like nerdy musical chairs, but with more networking and no music.

MODERATOR: Mary McClellan, ReCommunity

#### TABLE 7 Education and Outreach

SPEAKERS: Leslie Hatchell, York County, SC; Elizabeth Schussler, The Recycling Partnership

### TABLE 8 Ready-made Recycling Campaigns

subjection of the second

SPEAKERS: Chantal Fryer, SC DOC; Heather Cashwell, NC DEACS

### TABLE 9 Business and Commercial Recycling Programs

SPEAKERS: **Mike Greene**, NC DEACS; **Ryan Johnson**, Mecklenburg County, NC

#### TABLE 10 Safety Management

SPEAKERS: Joel Pack, Waste Management; Shirley Belton, City of Charlotte, NC

#### TABLE 11 Data Management

SPEAKERS: Rob Taylor, NC DEACS; Cody Marshall, The Recycling Partnership

#### TABLE 12 Organics Management

SPEAKERS: Jorge Montezuma, NC DEACS; Anna Lange, SC DOC

# TABLE 1 Confessions of a Recycling Professional: Making the Most of Mistakes

SPEAKERS: Amy Preble, UNC Chapel Hill; Tonya Randell, Moore Recycling Associates

#### TABLE 2 Public Policy Tools to Increase

Recycling

SPEAKERS: Scott Mouw, NC DEACS; Will Sagar, SERDC; Sandy Skolochenko, NC DEACS

### TABLE 3 Hard-to-Recycle Items: Residential

SPEAKERS: Joe Fitzpatrick, NC DEACS; Esther Murphy, Horry County, SC

#### TABLE 4 State Resources of the Carolinas

SC DHEC SPEAKERS: Wendy Worley, NC DEACS; Jana White,

### TABLE 5 Hard to Recycle Items: Commercial and Industrial

SPEAKERS: Matt Todd, RRS; Mandy Taylor, Waste

### TABLE 6 Emerging Technologies that May Change Recycling as We Know It

SPEAKERS: **Amanda Fairley**, Waste Management; Blair Pollock, Orange County, NC

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work in ways that help them evaluate and improve their recycling benchmarks, and hear from communities that have put data to public recycling systems. Learn about program metrics and how program data can be gathered and used to improve Recycling data isn't boring, it's powerful! This session will explore

MODERATOR: Sherry Yarkosky, NC DEACS

City of Spartanburg, SC Mecklenburg County, NC; Rob Taylor, NC DEACS; Tim Atkins, SPEAKERS: Bianca Howard, City of Raleigh, NC; Nick Crawford,

#### Challenging Materials Best of the Rest: Recovering

communities that are operating successful programs. from responsible markets working with these materials and from collection programs? Hear the details in this fast paced session mattresses, tires, cooking oil, or carpet padding to your materials such as C&D, paint, batteries, fluorescent bulbs, Are you considering adding some non-traditional recyclable

Joel Willard, Cleanlites; Tim Warren, Call2Recycle; Roy Baldwin, New Hanover County, NC; Ken Webb, ECOFLO, Inc.; John Votaw, Southeastern Plastics Recovery; Joe Suleymann, Ben Bryant, New River Tire; Shirley Mims, Richland County, SC; Catawba County, NC; Biojoe Renwick, Midlands Biofuels; SPEAKERS: Samantha Yager, City of Columbia, SC; Beverly Hester, MODERATOR: MIKe Greene, NC DEACS

ob eht nO 🕍 Break through Plateaus: Recycling

the first time and hear about challenges and steps to make public space recycling work right public spaces. Attend this session to learn the festivals, parks, beaches, athletic fields and other bins are popping up next to trash cans on sidewalks, What was a trend has become a movement. Recycling

Keep Mecklenburg Beautiful Surfside Beach, SC; Jake Wilson, County, NC; John Adair, Town of County, SC; Blair Pollock, Orange SPEAKERS: Christina Moskos, Charleston MODERATOR: Heather Cashwell, NC DEACS results since implementation.

Wake County, NC

#### Winning the Food Loss Game

win the food loss game. programs were established and find potential partners to help food diversion services. Attend this session to learn how these will also highlight how municipalities and schools can provide through public and private composting partnerships. The session of wasted food through food banks, and diverting the rest how communities and businesses are moving the edible part bring the players onto the same field. This session will explore To address the complex issue of excess food, we need to

MODERATOR: Jorge Montezuma, NC DEACS

Dan Schnitzer, Chapel Hill - Carrboro City Schools Brooks Contractor; Paulette Dunn, Loaves & Fishes; Charleston County Bees Ferry Compost Facility; Amy Brooks, SPEAKERS: Meghan Baldwin, Wake County, NC; Harvey Gibson,

#### Programs Better Together: MRF and Community

session is full of ideas for you. upon your partnership, or build it from the ground up, this community's program all on your own? If you want to improve always better when we're together. Why conduct your communication tools, or a common suite of materials, we're they operate. Whether it's outstanding education, stronger serve unite, bringing something special to the places where Magic happens when MRFs and the communities they

MODERATOR: Heather Cashwell, NC DEACS

County, NC; Jane Hiller, Sonoco Recycling Athens-Clarke County, Georgia; Laurette Hall, Mecklenburg SPEAKERS: Cody Marshall, The Recycling Partnership; Suki Janssen,

#### Thursday, March 24

#### Solutions Meeping it Clean: Real Contamination

SPEAKERS: David Lank, ReCommunity Recycling; Alex Arnett, MODERATOR: Mary McClellan, ReCommunity Recycling about addressing one of the most pressing issues of the day. can we do to clean up our recycling? Join this session to learn worst contaminants for MRFs and downstream processors? What amount of non-program material coming to MRFs. What are the have contributed to reduced quality at the curb, raising the recycling, confusion about recyclability, and dwindling budgets Contaminated? You are not alone. Transitions to automated Have you been told your community's recycling is too dirty?

Jacob Seldin, Springfield, Massachusetts City of Greensboro, NC; Srijana Guilford, Town of Cary, NC;

### Tuesday, March 22

#### Solutions that Work Plass and the Modern Mix: Finding

the long term. explore how glass recycling can be made more sustainable over session we will examine the current chain of glass recycling and have affected glass recycling in North and South Carolina. In this recycling. Market pricing, single stream carts and contamination The past several years have changed the game for glass

MODERATOR: Mike Greene, NC DEACS

Bill Clark, SMI Republic Services; Ron Moore, American Recycling of WMC; SPEAKERS: Arthur J. Ligon, York County, SC; LaDonna Bolton,

#### xiM 941 Plastics: Possibilities to Expand

about bags and film. opportunities for agricultural plastics, and resources to educate on emerging markets for household and niche plastics, existing learn about the overall plastics recycling market, with a focus mix and improve the quality of recycled plastics? Attendees will containers, what opportunities exist for programs to expand the Beyond the traditional collection program for bottles and plastic

Shari Jackson, American Chemistry Council Moore Recycling Associates; Marty Danko, Verity Recycling; SPEAKERS: **Bev Fermor**, Waste Reduction Partners; Jordan Tony, MODERATOR: Mina Butler, Moore Recycling Associates

Technology, and Anaerobic Digestion Recycling, Material Processing State of Practice: Single Stream

an experienced panel that are on the leading edge of material hear about the state of practice for these topics directly from have to do with Anaerobic Digestion? Come to this session to impact system design and planning, and what does any of this drades impacting processing? How does processing technology today? How are changes in material composition and fiber modern single stream recycling systems being developed from both the residential and commercial sector. How are processing are changing the options for material management Modern MRFs combined with an evolution in secondary material

BHS-Sonthofen, Inc.; Gary Bilbro, SMART Recycling US SPEAKERS: David Lank, ReCommunity Recycling; Peter Schirk, MODERATOR: Matt Todd, RRS

processing and infrastructure development.

# we will hear about how to make plastics recycling easier to

Prepping the Public to Recycle Right

harder to reach audiences like multifamily residents. You will material quality and participation, and strategies to connect with

like cart rollouts, plug and play outreach resources that increase We rely heavily on the public to feed materials back into

leave with lots of new ideas and outreach resources from Recycle

#### communicate, education strategies for large program changes how to do it can sometimes seem challenging. In this session, our markets, but how we clearly convey what is recyclable and

Amanda Fairley, Waste Management Adam Gendell, Sustainable Packaging Coalition; SPEAKERS: Marty Seaman, Resource Recycling Systems;

recycling industry players are impacting future packaging will

their local recycling facility. Future packaging trends and how

non-traditional recyclables flow through a MRF will be discussed,

will continue to change in the future. An overview of how some

stream has changed over the past 15 years and how that stream

The Evolving Ton: How Recyclables

Alysen Woodruff, York County, SC; Andy Davis, Wilson County, NC

leave with some best-practice strategies to take your program to

to learn from the leaders that make these programs hum, and growing rural and county programs across the Carolina's. Join us

There are some excellent examples of well run, successful and

Access to recycling can be more difficult in rural and county

Wednesday, March 23

Recycling Partnership; Bianca Howard, City of Raleigh, NC;

Samantha Yager, City of Columbia, SC; Jason Hale, The

SPEAKERS: Tonya Randell, Moore Recycling Associates;

MODERATOR: Heather Cashwell, NC DEACS

More 5C and Recycle More NC.

programs when compared to higher-density population centers.

County and Rural Recycling: Models to

as well as efforts to educate the public on how to support

During this session, speakers will discuss how the recycling

Shange in the Past and Future

Catawba County, NC; Leslie Hatchell, York County, SC; SPEAKERS: Anne Blindt, independent consultant; Amanda Kain,

MODERATOR: Rob Taylor, NC DEACS

the next level.

Jana White, SC DHEC

MODERATOR: Blair Pollock, Orange County, NC

also be discussed.

# Keynote Speakers

**MEDNESDAY, MARCH 23** 

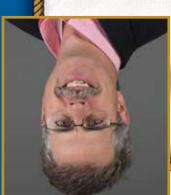
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Julie Zaniewski is the global R&D packaging sustainability manager for Unilever. In her role, Julie focuses on driving programs to reduce waste through packaging design, emerging technologies, end-of-life recycling and recovery initiatives. She is actively involved in several industry groups, including the Association of Postconsumer Plastics Recyclers, the advisory panel for The Closed Loop string and the Executive Committee for Fund and the Executive Committee for Fundament Fu

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Vanderbilt University and earned a Juris Doctorate from and Tennessee Technological University, engineering degrees from Baylor University lennessee Conservation League. Tidwell has Sontrol Board and as President of the as Chair of the Tennessee Air Pollution of Radnor Lake State Park, and has served National River Network and the Friends Tidwell actively serves on the Board of the the company's tire manufacturing facilities. To lls to noitsaitites 10041021 edt gnibulani leadership in environmental sustainability, initiatives that contribute to the company's American facilities. Greer has overseen progress for the company's North and Central performance, compliance, and reputation (Bridgestone), where he leads environmental Bridgestone Americas Manufacturing Group of Environmental Management for Greer Tidwell serves as Director





# enoisese Irnanae

#### TUESDAY, MARCH 22

1:30 - 2:45pm

#### Recycling Megatrends - Where We Have Been and Where We are Going

Recycling markets are dynamic and are affected by a bewildering array of factors. Industry expert Bill Moore will present an overview of key drivers and trends in the recycling marketplace, providing a big picture view of the current situation and what's in store. Panelists representing two critical sectors, PET and ferrous metals, will comment on what they see for their materials in the near and long term.

MODERATOR: Scott Mouw, State Recycling Program Director, NC DEACS

SPEAKERS: **Bill Moore**, President, Moore & Associates; **Eddie Ingle**, Vice President Supply Chain, UNIFI; **Dave Keeling**, General Manager Western US, Steel Recycling Institute

#### **MEDNESDAY, MARCH 23**

9:00 - 10:00am

#### Paths to Sustainability - Corporate Leadership in Zero Waste and Recycling

Global companies with a footprint in the Carolinas are demonstrating progress toward sustainability. In this joint conference session, get to know two brand-name companies committed to zero waste in their facilities, working to improve recycling, and reducing the environmental impacts of packaging and products. This session will combine the Manufacturers Zero Waste and CRA Conference audiences to enhance our mutual education and recognize our shared interest in corporate environmental leadership.

MODERATOR: Scott Mouw, State Recycling Program Director, NC DEACS

SPEAKERS: **Greer Tidwell**, Director of Environmental Management, Bridgestone Americas; Julie Zaniewski, Packaging Sustainability Manager, Unilever

#### THURSDAY, MARCH 24

11:00am - 12:30pm

# Why Can't We Just Get Along: Building Strong and Lasting MRF / Community Partnerships

The lingering down material markets are putting stress on MRFs and forcing many to re-consider their business relationships with community recycling programs. This session will feature a discussion on how MRFs and community recycling programs can establish healthy and agile contracts that allow both to achieve their goals while riding the inevitable ups and downs of the markets.

моревьтоя: Amanda Fairley, Sustainability Manager, Waste Management, Inc.

SPEAKERS: **Scott Mouw**, State Recycling Program Director, MC DEACS; **Anne Germain**, Director of Waste & Recycling Technology, National Waste & Recycling Association; **Mike Pope**, President & General Manager, Sonoco; **Jeff Smithberger**, Director of Solid Waste Management, Mecklenburg County, MC

#### Need Exhibit Hall Passes?

Exhibit Hall passes are available for exhibitors to allow their clients access to the exhibit hall. Please visit the registration desk to purchase passes.

#### Need CEUs?

Continuing education credits are available for your SWANA, NC SWANA or Joyce Engineering certifications. You can pick up the CEU form for signatures at the CRA Registration Desk.

Silent Auction: Wednesday, March 23rd 12:00-5:30pm

Bidding for silent auction items opens at noon on Wednesday and will close at 5:30pm. A live auction, including a baler donated to the CRA, will be held at 5:30. Winners will be able to pick up their item at the end of the auction/reception on Wednesday as well as from 8:00-11:00 Thursday morning.

Donations are Tax Deductible.

# MISCELLANEOUS INFORMATION

#### Is this your first CRA Conference?

We welcome you! Please plan to join us at the First Timer's Meeting being held Tuesday morning at 11:00am in Salon D. We'll spend a little time getting to know each other and have you on your way well prepared to get the most from your conference time.

# Special Events

#### **MEDNESDAY, MARCH 23**

12:00 - 5:30pm

#### Silent / Live Auction

LOCATION: Exhibit Hall

The CRA is thrilled to announce the coolest auction ever this year, with the opportunity for you to bid on a Marathon Vertical BALER and a fancy-schmancy Golf Package at Pinehurst! The best part? You'll be supporting the CRA's mission to conserve resources by advancing recycling and waste reduction throughout the Carolinas. Your donation is tax deductible too; bonus! Auction items go on display in the Exhibit Hall and bidding begins for the Silent Auction at Moon. Keep track of your favorites and bid throughout the closes at 5:00 and we announce the winners during the exhibitor reception. The live auction of the baler and other exhibitor reception. The live auction of the baler and other items will begin around 5:30.

#### 3:30 - 4:30pm

#### CRA Business Meeting / Townhall

DICEATION: ABC

Be sure to join us for the CRA's Annual Business and Town Be sure to join us for the CRA's President, Executive Director, and Treasurer will update the membership on the latest CRA news, including the "state of CRA", financials, and new and exciting projects on the horizon. The Town Hall portion of this meeting is a perfect time to interact with the Board of Directors and to help guide the future of the CRA. You will also have the opportunity to meet the 2016 candidates campaigning for a position on the Board and for your support.

### Awards Ceremony LOCATION: ABC

The 2016 Annual Awards will be presented during the CRA Business meeting, so be prepared to be proud of your peers. This year the awards are more competitive, with the elimination of award-categories and fewer awards all together. Come support your peers, or find out if you are the deserving program, person or company that has stood out above all the rest!

#### TUESDAY, MARCH 22

#### 11:00am - 12:00pm

#### First Timers Meeting

COCATION: D

Are you a new to the CRA conference, and feeling like a fish out of water? Then be sure to attend our First Timer's meeting for a conference orientation, and swim with some new friends! Join CRA veterans for this info session/meetand-greet and become an absolute CRA-shark...or whale... or whatever powerful sea creature you identify with most. You will meet other CRA newcomers like yourself, get to know the conference organizers and receive tips on how to know the conference organizers and receive tips on how to know the conference.

#### 4:30 - 6:30pm

#### Exhibitor's Grand Opening Reception

Location: Exhibit Hall

The Grand Opening of the CRA's renowned exhibit hall is an event you cannot miss! With new exhibitors in the mix, as well as those we know and love from years past, you will be in the midst of treasures galore, with all the best samples and giveaways to fill your conference tote bag. Moreover, have access to the crown jewel of this event: Networking with the best vendors in the industry. Exhibitors and with the best vendors in the industry. Exhibitors and you!

#### mq0E:7 - 0E:3

# Business & Industry Council "Meet & Greet"

LocATION: Best Western Conference Center in Room D

If you represent a business or industry and are interested in learning more about the formation of the CRA's Business & Industry Recycling Council please plan to attend the "Meet & Greet" following the Exhibitor's Grand Opening Reception. This will be your chance to network with others interested in this council. If it sounds like something you want to be involved in then please also attend the organizational meeting of the new council on Wednesday organizational meeting of the new council on Wednesday from 3:00-4:00pm in Meeting Room 106 at the Wilmington Convention Center.



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# Morkshops require advance registration.

#### TUESDAY, MARCH 22 8:30am – 10:30pm

#### Zero Waste to Landfill 101

Business and industrial participants will learn the basics of launching and running a zero waste-to-landfill program at their facilities. In an interactive and training-paced environment, peer presenters will cover topics of getting started, green teams, dumpster dives, tracking progress and cost-effective approaches. Technical assistance presenters will share a number of valuable tools, resources, and examples to empower attendees to successfully develop their own zero waste-to-landfill initiatives.

SPEAKERS: Angela Barger, MC DEACS; Stacey Washington, SC DHEC; Jan Foster, Waste Reduction Partners; Sandra Carter, Daimler Trucks Morth America

#### 9:00am – 12:00pm

regulators, experienced HHW managers, and industry experts will share information, tools and experience to help you get started with your program or improve your existing program.

MODERATOR: Eddie Raynard, City of Greensboro speakers: Tony Gallagher, NC DWM; Michele Sakwa, 3RC; Derrick Bell, NC DA&CS PDAP; Teresa Baker, Granville County Schools; Rachel Kippar, Henderson County courty Schools. Advance reservations requested.

# Keep America Beautiful (KAB) Council Workshop

Whether you are a KAB Affiliate or not, this workshop will provide an array of topics that you might find useful, such as litter related issues and recycling at special events.

You will learn: What's new within Keep America Beautiful; Health concerns resulting from ocean debris; A user guide for "Waste Wise Events"; Promoting programs using mascots; and Effectively communicating with policy makers.

MODERATOR: **Brends Ewadinger**, Keep NC Beautiful SPEAKERS: **Cecile Carson**, Keep America Beautiful: **Lisa Rider**. Keep Onslow Beautifi

SPEAKERS: **Cecile Carson**, Keep America Beautiful; **Lisa Rider**, Keep Onslow Beautiful; **Tania Dautlick**, Keep Durham Beautiful; **Pat Johnson**, Keep

Gastonia Beautiful; and an invited NC General Assembly member COST: \$25 per person. Advance reservations

requested.

# Education & Outreach: Train the Trainer

Ever get asked to do a school or community presentation and wonder what is the best way to talk about recycling to that particular group? This interactive workshop will offer exciting and age-appropriate lessons, activities, booth displays, and presentation methods that will help you educate and motivate audiences to recycle right. You will hear about curriculum education from both a state and county perspective, walk through activities on a variety of recycling topics from composting to how a MRF works, and engage in an idea-share where educators from across the engage in an idea-share where educators from across the methods. Participants will leave with activity guides, methods and lots of ideas to make your community methods and lots of ideas to make your community education dynamic and fresh.

MODERATOR: Heather Cashwell, NC DEACS

SPEAKERS: Jana White, SC DHEC; Jane Hiller, Sonoco Recycling; Mary Margret Mendenhall, SC Educator; Becky Dunstan, Wake County, NC; Mary McClellan,

Recommunity Recycling cost: \$25 per person. Advance reservations required as seating is limited to 30.

#### How to Swim with the Regulators: Bringing Household Hazardous Waste Full-Circle

Managers and potential managers of Household Hazardous Waste programs are governed by several regulatory agencies and must adhere to many regulations in order to operate under a temporary or permanent permit. This workshop will explain and simplify those requirements under NC DEQ (EPA), OSHA (Safety and requirements under NC DEQ (EPA), OSHA (Safety and Emergency Response) and FIFRA (Pesticides). State





Workshops and tours require advance registration.

#### MONDAY, MARCH 21

#### 12:00 - 3:30pm

#### & Tour at Battleship MC Sustainability Assessment Workshop

recycling program. improvements to support their goals of improving their actual assessment tour of the Battleship with suggested Carolina". It will include both classroom instruction and an The workshop will take place on the "Battleship North reduce waste, conserve water and reduce power bills. through facilities to determine their best methods to participants the knowledge and direction to walk The Sustainability Assessment Workshop will give

морекаток: Lynn Bestul, New Hanover County, ИС

MC DEACS; Amanda Fairley, Waste Management SPEAKERS: Tom Rhodes, NC DEACS; Heather Cashwell,

tour is limited to 50. Lunch will be provided. cost: \$35 per person. Advance reservations required as

#### **TOUR SAFETY GUIDELINES**

all tours: Observe the following safety guidelines for

- Please bring your nametag with you.
- Closed-toe shoes are required for facility
- Do not wear high- or spike-heeled shoes.
- recommended. • Skirts, dresses or shorts are not
- and dress accordingly. Please be prepared for inclement weather

#### Collegiate Recycling Coalition MA00:8 ts slaton mort straged

Workshop & Tour

tour of the UNC - Wilmington campus. recycling. The workshop will be followed by lunch and a challenges, and lessons learned in the world of collegiate fellow colleagues about exciting innovations, new ideas, The CRC Workshop is an opportunity to hear from

9:00 - 3:30pm

#### .me00:8 te UNCW providing transportation. Meet in hotel lobbies

MODERATOR: Amy Preble, UNC-Chapel Hill

NC State University Jack Terrell, Appalachian State University; Annie Lopez, Natalie Williams and Ben Paulson, Warren Wilson College; Sandy Skolochenko, NC DEACS; Lucien Rosenbloom, Robert Riddle, NC Department of Administration; Recycling Systems; Kat Pohlman, UNC-Wilmington; Jen Jones, College of Charleston; Anna Lynott, Resource SPEAKERS: Jennifer Sellers, Coastal Carolina University;

place at UNCW campus. Lunch will be provided. seating will be limited to 30. Workshop and Tour to take cost: \$35 per person. Advance reservations required as

#### 11:30am - 4:30pm

#### & Tour at New Hanover County Construction & Demolition Workshop

workshop will provide ample time for discussion. on Monday afternoon. Bring all your questions, as this planning, challenges and more during this half-day session representatives will present their experiences with markets, and local government, researchers, and private sector incorporate C&D recycling in your local program. State and waste characterization data about how to The C&D workshop will provide step-by-step information

meeting site to the New Hanover County site. presentations. Transportation will be provided from the New Hanover County C&D recycling facility will follow the Lunch will be provided and a tour of the under-construction

MODERATOR: Wendy Worley, NC DEACS

Suleyman, New Hanover County, NC; Randall Baker, Abbey UNC-Charlotte; Bill Hilling, Horry County, SC; Joe SPEAKERS: Stacey Washington, SC DHEC; Regina Guyer,

provided. New Hanover County Government Center. Lunch will be as tour is limited to 50. Workshop will take place at the cost: \$35 per person. Advance reservations required



# Welcome friends and "CRA family" to the 26th Annual Carolina Recycling Association Conference and Trade Show.

Another year has passed and we gather once again to network, to learn, and to work together to overcome barriers so we may continue to advance waste reduction and recycling in the Carolinas. This conference has been planned to enable us to do just that while having some fun too! The setting on the banks of the Cape Fear River should be just the right atmosphere to foster new connections and inspire new ideas and solutions.

We are introducing several exciting new things this year including our mobile conference app, equipment on display in the exhibit hall, and a live auction of a Marathon Baler with proceeds donated to the CRA. You will want to carefully review the agenda and plan to participate in as many workshops, sessions and activities as you can fit in your schedule. Make sure to load up the mobile app and create your personalized schedule, you may even share your schedule with your friends! The exhibit hall is the place to be to network and learn about the latest innovations. Make sure to take the time to look around and explore what the exhibitors have to offer.

If we have not met, please seek me out as I would like to put a face with the name. If you are new to CRA, even if not a "First Timer," please plan to join us at the 11:00AM First Timers meeting on Tuesday. If we have known each other for years, let's reconnect.

Please enjoy yourself and take advantage of every opportunity Wilmington is rolling out for us. We'd love to have your feedback, the things you love and the things we could improve, touch base with us during the conference, shoot us an email, or even send us a note in the mobile app.

Take good care.

Diane Davis, Executive Director Carolina Recycling Association

### A recycling partner you can count on









Sonoco Recycling is proud to be a sponsor of the Carolina Recycling Association. With 15 recycling facilities across the Carolinas, including six state-of-the-art material recovery facilities, we can process a variety of materials from both commercial and municipal sources. Visit our booth to learn more about our comprehensive recycling solutions tailored to meet

your unique sustainability needs.



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#### SS Asy, March SS

ლძ0ნ:შ	Silent Auction Closes / Live Auction	IlaH tididx∃	
mq0E:ð – 0E: <del>1</del>	Reception with Exhibitors	Exhibit Hall	
3:30 – 4:30pm	CRA Business Meeting / Town Hall & Awards Ceremony	ABC	
mq00:4 – 00:5	Business & Industry Recycling Council Plenary Meeting	901	
3:00 – 3:30pm	Break	Exhibit Hall	
mq00:£ – 0£:Ր	Conversation Café	ABC	
mq0ɛ:1 – 00:S1	qэun¬	IlsH fididx3	
mq00:S1	Silent Auction Opens	IlsH fididx3	
	Better Together: MRF and Community Programs	О	
10:30am – 12:00pm	Vinning the Food Loss Game	801	
BREAKOUT	The Evolving Ton: How Recyclables Change in the Past and Future	۷0۱	
	County and Rural Recycling: Models to Model	901	
ms08:01 – 00:01	Break	Exhibit Hall	
ms00:01 – 00:9	Keynote – GENERAL SESSION 2 – Paths to Sustainability	ABC	
ms00:9 – 00:8	Breakfast	IlsH fididx3	
mq00:2 – ms00:8	Registration / Info Desk Open		
OZ HOLBIN (SBOOHBON			

### Thursday, March 24

IleH fididx3	Exhibit Hall – Breakdown	mq00:E – ms00:[[	
	nuoįbA	mq0E:S1	
а	Closing - GENERAL SESSION 3 – Building Strong and Lasting MRF/Community Partnerships	11:00am - 12:30pm	
IleH fididx3	Break	10:30 – 11:00am	
О	Break through Plateaus: Recycling On the Go		
801	Best of the Rest: Recovering Challenging Materials	BEEAKOUT SESSIONS 9:00am – 10:30pm	
۷0۱	Putting Data to Work to Improve Program Performance		
901	Keeping it Clean: Real Contamination Solutions		
IleH fididx3	Breakfast	ms00:9 – 00:8	
	Registration / Info Desk Open	ms00:01 – 00:8	

# RAMABA



DM qirleshtsB		Sustainability Assessment Workshop & Tour	12:00 – 3:30pm	
New Hanover County		C&D Workshop & Tour	11:30am – 4:30pm	
notenimliW DNU	Departs from hotels at 8:00am	Collegiate Recycling Coalition Workshop & Tour	9:00am – 3:30pm	
TOURS (off site)				
Magnolia Greens		Golf Awards & Dinner	mq00:7	
Magnolia Greens	\$120 ber player / \$575 per team	Shotgun start at 1:00pm	12:00 – 5:00pm	
GOLF TOURNAMENT (Magnolia Greens)				
11:00am – 5:00pm Registration / Info Desk Open				
Monday, March 21				

Best Western Meeting G moo <i>s</i> l	Business & Industry Recycling Council "Get the Word Out" Meet & Greet	mq0£:7 – 0£:ð		
IlsH fididx3	Exhibitors Grand Opening Reception			
108	Prepping the Public to Recycle Right			
901	State of Practice: Single Stream Recycling, Material Processing Technology, and Anaerobic Digestion			
۷0۱	Plastics: Possibilities to Expand the Mix	BREAKOUT		
О	Glass and the Modern Mix: Finding Solutions that Work			
Concourse	Break	2:45 – 3:00pm		
ABC	Opening - GENERAL SESSION 1 – Recycling Megatrends	1:30 – 2:45pm		
Concourse	Lunch (Box lunches served in concourse areas)	mq0&:1 - 00:S1		
IIsH fididx3	In Jetup & Move-In	mq00:4 – ms00:11		
О	First Timer's Meeting	mq00:S1 – ms00:11		
Concourse	Break	10:30 – 11:00am		
105	SERDC Board Meeting	mq00:S1 – 00:01		
108	Keep America Beautiful (KAB) Council Workshop	daa.=aaa		
۷0۱	How to Swim with the Regulators: Bringing Household Hazardous Waste Full-Circle	9:00am – 12:00pm		
901	Education & Outreach: Train the Trainer	2001127100/1/		
а	Collegiate Recycling Coalition Meeting	mq00:11 – 00:9		
E&F	Not Ilibna to Landfill 101	ms0E:30 – 0E:8		
	Registration / Info Desk Open	8:00am – 5:00pm		
Tuesday, March 22				



#### Welcome to the Carolina Recycling Association's Xeth Annual Conference and Trade Show



On behalf of the Board of Director's, it is my pleasure to welcome you to the Carolina Recycling Association's 26th Annual Conference and Trade Show!

We are so glad you're here with us in beautiful Wilmington, MC for what promises to be our best and most memorable event yet. This year's event includes two conferences, the CRA Annual Conference and the Manufacturers Zero Waste Conference, both of which are filled with many exciting workshops, speakers, sessions, panel discussions, and countless opportunities for networking and connecting with amazing people in the field of recycling, waste reduction and zero waste.

Be sure to visit the exhibit hall where you will find representatives from every area of our profession showcasing the latest and greatest equipment, technologies, and services offered in the Carolinas and beyond. I would like to extend a personal invitation to attend the Exhibitors Grand Opening Reception in the exhibit hall to be held Tuesday from 4:30-6:30. Please show your support and take advantage of the many opportunities the exhibit hall has to offer!

The Carolina Recycling Association Annual Business Meeting will be held on Wednesday from 3:30-4:30 in the ABC Ballroom. This will be combined with our Town Hall forum and our CRA Annual Awards Ceremony. Please join us for this special event and become more involved in the work of the association while recognizing and showing your support for those that are doing such a great job in our industry.

The educational program we have for you here in Wilmington is second to none. It is produced through the hard work of many dedicated people. A special thank you to this year's program committee!

To our Sponsors and Exhibitors, without your commitment to the CRA this fantastic conference would simply not be possible. Our sincerest thanks to you and your companies.

In closing, I would like to extend a heartfelt thank you to the countless people that are the driving force behind making this year's conference a huge success. Our deepest appreciation goes to Diane Davis, Jennifer Cooper, Chad Beane, Mary McClellan, our CRA Program Chair, Terry Albrecht, our Zero Waste Program Chair, and a host of volunteers.

We have a busy schedule planned for our time in Wilmington. I hope you enjoy every minute of it and I look forward to seeing you very soon!

Warmest regards,

Amanda Kain Board President, Carolina Recycling Association

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Navigate the event like a pro with the Carolina Recycling Association mobile app, powered by core-apps.com.

# Download the CRA Annual Conference MOBILE APP!

With the CRA mobile app, you can:

- Stay organized with up-to-the-minute Exhibitor, Speaker, and Event information
- Sync the app across all of your devices with Multi-Device Sync
- Receive important real-time communications from CRA
- Build a personalized schedule and bookmark exhibitors
- Take notes and download event handouts and presentations
- Rate the sessions you attend and comment on them, too
- Interactively locate sessions and exhibitors on the [host venue] maps
- Visit your bookmarked exhibitors with the Quick Route
- Find attendees and connect with your colleagues through Friends
- Share your event photos and experiences with the Photo Gallery
- And much, much more!

Find Wilmington Local Places







